CIGARETTE SPECIFICATION

LOUISVILLE
MERIT ULTRA LIGHTS 100 REGULAR SP
BRAND CODE-1030 (STD)

EFFECTIVE DATE: 10/26/92
STANDARD PRODUCTION

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	:	6.0 MG/CIGT	5.5 -	6.4
TOBACCO ROD CIRCUM.	: 24.80	MM					
TOBACCO ROD LENGTH	: 68.0	MM					
FILTER LENGTH	: 31.5	MM					
TIPPING LENGTH	: 36.000	MM					
TOTAL R.T.D.	: 4.60	IN. H2O					
DILUTION TARGET	: 53.0 +/-	5.0 %					

TIPPING PAPER : 72MM X 3500M CK/WHT SGL PPT KC-236M2 12-352-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 . 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX MA 888-0 PVA 62-094-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHT REGULAR SP

CIGARETTE PAPER /USE UP: 27.25MM X 6700M 33CU/0.6% (K/D137/E878) 10-704-A
REPLACE WITH : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : INITIAL ISSUE - NEW BRAND START-UP FOR LOUISVILLE.

PREPARED BY : ALLYSON M. MILBURN
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APPROVED BY: E. DeWitt

ORIGINAL SPECIFICATION

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